

Consolidated Alloys Aquasafe 100

Consolidated Alloys

Chemwatch: 4813-14
Version No: 5.1.1.1
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

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S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Consolidated Alloys Aquasafe 100
Synonyms	Aquasafe 100, lead-free solder
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Lead free soldering applications.
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Details of the manufacturer/importer

Registered company name	Consolidated Alloys
Address	32 Industrial Avenue Thomastown 3074 VIC Australia
Telephone	+61 3 9359 5811
Fax	+61 3 9359 4076
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the Model WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	2		0 = Minimum
Body Contact	0		1 = Low
Reactivity	0		2 = Moderate
Chronic	2		3 = High
			4 = Extreme

Poisons Schedule	Not Applicable
GHS Classification	Not Applicable

Label elements

GHS label elements	Not Applicable
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SIGNAL WORD **NOT APPLICABLE**

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Continued...

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
		metal alloy wire consisting of
7440-31-5	>99	tin
7440-50-8	<1	copper
		In use, product produces soldering volatiles, as
7440-31-5		tin fume
7440-50-8.		copper fume

*In use, product produces soldering volatiles, as***SECTION 4 FIRST AID MEASURES****Description of first aid measures**

Eye Contact	<ul style="list-style-type: none"> ▶ DO NOT attempt to remove particles attached to or embedded in eye . ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>In case of burns:</p> <ul style="list-style-type: none"> ▶ Quickly immerse affected area in cold running water for 10 to 15 minutes. ▶ Bandage lightly with a sterile dressing. Treat for shock if required. ▶ Lay patient down. Keep warm and rested. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<p>Not considered a normal route of entry.</p> <p>If poisoning occurs, contact a doctor or Poisons Information Centre.</p>

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES**Extinguishing media**

	<ul style="list-style-type: none"> ▶ There is no restriction on the type of extinguisher which may be used. ▶ Use extinguishing media suitable for surrounding area. ▶ Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
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Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. <p>May emit poisonous fumes.</p>

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SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product. ▶ Collect remaining material in containers with covers for disposal.
Major Spills	<ul style="list-style-type: none"> ▶ Minor hazard. ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear physical protective gloves e.g. Leather. ▶ Contain spill/secure load if safe to do so. ▶ Bundle/collect recoverable product and label for recycling. ▶ Collect remaining product and place in appropriate containers for disposal.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Atmosphere should be checked against exposure standards ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Always wash hands with soap and water after handling. ▶ Use good occupational work practice.
Other information	<ul style="list-style-type: none"> ▶ Store away from incompatible materials.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Check that containers are clearly labelled ▶ Packaging as recommended by manufacturer.
Storage incompatibility	<p>Avoid storage with oxidisers</p> <ul style="list-style-type: none"> ▶ Avoid strong acids, bases.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper (fume) / Copper, dusts & mists (as Cu)	0.2 mg/m3 / 1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper fume	Copper (fume) / Copper, dusts & mists (as Cu)	0.2 mg/m3 / 1 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tin	Tin	6 mg/m3	67 mg/m3	400 mg/m3
copper	Copper	1 mg/m3	1 mg/m3	45 mg/m3
tin fume	Tin	6 mg/m3	67 mg/m3	400 mg/m3
copper fume	Copper	1 mg/m3	1 mg/m3	45 mg/m3

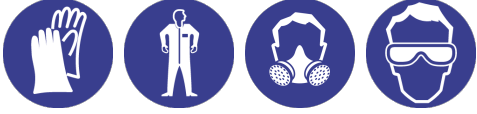
Ingredient	Original IDLH	Revised IDLH
tin	Unknown mg/m3 / 400 mg/m3 / Unknown ppm	25 mg/m3 / 100 mg/m3
copper	N.E. mg/m3 / N.E. ppm	100 mg/m3
tin fume	Unknown mg/m3 / 400 mg/m3 / Unknown ppm	25 mg/m3 / 100 mg/m3
copper fume	N.E. mg/m3 / N.E. ppm	100 mg/m3

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p>
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	<p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields; or as required, ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly.
Skin protection	See Hand protection below
Hands/feet protection	<p>Wear physical protective gloves, e.g. leather</p> <p>Wear safety footwear.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ Eyewash unit. <p>Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.</p>
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AE Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AE-AUS	-	AE-PAPR-AUS / Class 1
up to 50 x ES	-	AE-AUS / Class 1	-
up to 100 x ES	-	AE-2	AE-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Silver / yellow shiny solid metal with no odour; insoluble in water.		
Physical state	Manufactured	Relative density (Water = 1)	~7.3
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	228	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available

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Solubility in water (g/L)	Immiscible	pH as a solution	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual. 512mmf
Ingestion	Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments
Skin Contact	Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert. Molten material is capable of causing burns.
Eye	Fumes from welding/brazing operations may be irritating to the eyes.
Chronic	Principal routes of exposure include accidental contact with the molten metal and inhalation of fume arising as a consequence of the action of the flame on the rod / wire. Although fume generation rates are generally low, excessive heating of the material, well above its quoted melting point, may result in over-exposure. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Chronic exposure to tin dusts and fume can result in substantial amounts being deposited in the lungs and result in reduced lung function and difficulty breathing.

Consolidated Alloys Aquasafe 100	TOXICITY	IRRITATION
	Not Available	Not Available
tin	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	
copper	dermal (rat) LD50: >2000 mg/kg ^[1]	Nil Reported
	Inhalation (rat) LC50: 0.733 mg/l4 h ^[1]	
	Inhalation (rat) LC50: 1.03 mg/l4 h ^[1]	
	Inhalation (rat) LC50: 1.67 mg/l4 h ^[1]	
	Oral (rat) LD50: 300500 mg/kg ^[1]	
tin fume	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	
copper fume	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: 0.733 mg/l4 h ^[1]	
	Inhalation (rat) LC50: 1.03 mg/l4 h ^[1]	
	Inhalation (rat) LC50: 1.67 mg/l4 h ^[1]	
	Oral (rat) LD50: 300500 mg/kg ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

COPPER	for copper and its compounds (typically copper chloride): Acute toxicity: There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. Symptom of the hardness of skin, an exudation of hardness site, the formation of scar and reddish changes were observed on application
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	sites in all treated animals. Skin inflammation and injury were also noted. In addition, a reddish or black urine was observed in females at 2,000, 1,500 and 1,000 mg/kg bw. WARNING: Inhalation of high concentrations of copper fume may cause "metal fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.
TIN, TIN FUME	No significant acute toxicological data identified in literature search.

Acute Toxicity	☹	Carcinogenicity	☹
Skin Irritation/Corrosion	☹	Reproductivity	☹
Serious Eye Damage/Irritation	☹	STOT - Single Exposure	☹
Respiratory or Skin sensitisation	☹	STOT - Repeated Exposure	☹
Mutagenicity	☹	Aspiration Hazard	☹

Legend: ✔ – Data required to make classification available
✘ – Data available but does not fill the criteria for classification
☹ – Data Not Available to make classification

CMR STATUS

Not Applicable

SECTION 12 ECOLOGICAL INFORMATION**Toxicity****Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture**

tin(7440-31-5) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
copper(7440-50-8) is found on the following regulatory lists	"Australia Exposure Standards", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
tin fume(7440-31-5) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"

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copper fume(7440-50-8.) is found on the following regulatory lists

"Australia Exposure Standards", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (copper fume; tin fume; copper; tin)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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